

Version 1.0 English

- when it has to be **right**



Introduction

Introduction

Symbols

To use equipment in the permitted manner, please refer to the detailed safety instructions in the FlexLine TS02 TS06 TS09 User Manual.

The symbols used in this manual have the following meanings:

Туре	Description	
	Important paragraphs which must be adhered to in practice as they enable the product to be used in a technically correct and efficient manner.	
E1 - E4	Press the function button F1 to F4 .	
↓	Navigation keys.	

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1	Tolerances		
1.1	Defining Tolerances		
Description	Before use of the mining applications, tolerance profiles have to be defined and selected. The definition of tolerances can be done either via the Mining Editor software or manually on the instrument. This chapter describes defining and selecting tolerances manually. Refer to "6 Mining Editor" for details on using the Mining Editor software.		
Access	 Select Prog from the MAIN MENU. Select Define Tolerances from the PROGRAMS menu. Enter the current PIN. Press OK to proceed to the tolerance profile screen. 		
	If a wrong PIN has been typed in 5 times, a Personal UnblocKing code (PUK) is required, which can be found on the instrument delivery papers. If the entered PUK code is correct, then the PIN code is reset to default value "123456".		
Define tolerances	Step	Description	
step-by-step	1.	Select the tolerance profile to define. Primary , Secondary or Tertiary .	
	2.	Enter the limits for horizontal direction, horizontal distance and height.	
	3.	Select the preferred sequence BFFB , BFBF , or BBFF , and number of sets.	
		$\Box = Backsight point. F = Foresight point.$	

Step	Description
4.	Repeat steps 1 to 3 for each of the three tolerance profiles.
5.	Set the defined tolerances by pressing SET .

1.2

Selecting Tolerance Profiles

Select tolerances step-by-step

Step	Description
1.	Start a mining application.
2.	Select Set Tolerances.
3.	Select Select Tolerances.
4.	Select either a Primary , Secondary or Tertiary tolerance profile to be applied.
5.	Press SET to set the selected profile.
6.	Press: ACCEPT to accept the profile in the tolerances summary screen. OR REJECT to reject the profile and return to the define tolerance profile screen.

- Tolerances themselves can be changed by using the PIN-protected **Define Tolerance** application. Refer to "1.1 Defining Tolerances".
- If a tolerance was uploaded by the Mining Editor software, this tolerance will appear as "Uploaded" and cannot be changed on the instrument.

(P

1.3	PIN (Personal Identification Number)	
Description	The definition of tolerances is PIN protected to prevent unauthorised changes. The PIN is definable by the user. If a wrong PIN has been typed in 5 times, a Personal UnblocKing code (PUK) is required, which can be found on the instrument delivery papers. If the entered PUK code is correct, then the PIN code is reset to default value "123456".	
Set PIN code step-	Step	Description
by-step	1.	Select Setting from the MAIN MENU.
	2.	Select Mining from the SETTINGS MENU.
	3.	Enter the current PIN in PIN-CODE: .
	4.	Press OK .
	5.	Enter a personal PIN Code (max. 6 characters numeric) in New PIN-Code:.
	6.	Accept with OK .



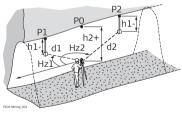
2 Peg Survey

Overview

The application Peg Survey is used:

- to establish a forward peg (point).
- to control the intermediate horizontal angle between backsight and foresight points.
- to check the horizontal distances and heights of the backsight and foresight points.
- to compute the coordinates of the foresight point.

Users can measure several sets in different sequences. The quality of measurement is controlled by the tolerances which are set before starting Peg Survey.



- P0 Station
- P1 Backsight point
- P2 Foresight point
- h1 Height of the reflector
- h2 Height of the instrument
- d1 Distance to backsight point
- d2 Distance to foresight point
- HZ1 Horizontal direction to backsight point
- HZ2 Horizontal direction to foresight point

2.1

Description

Known

- Coordinates of station
- Coordinates of backsight point

Unknown

• Coordinates of foresight point

2.2	Starting Peg Survey		
Access	 Select Prog from the MAIN MENU. Select Peg Survey from the PROGRAMS menu. Complete the application pre-settings by: Selecting a job, and Confirming the set of tolerances. Refer to "1.2 Selecting Tolerance Profiles". Select Start to proceed to Input Station. 		
Input station step-	Step	Description	
by-step	1.	Enter the point ID (PtID:).	
	2.	 For manual entry of instrument height: Enter instrument height (hi:) of the station. For measuring the instrument height: Turn the telescope to the azimuth with the help of the displayed vertical angle (V:). Press DIST to measure distance to the peg. The sign for the instrument height is normally negative. 	
	3.	Press SET to set the point ID and instrument height.	

Messages

The following are important messages or warnings that may appear.

Messages	Description	Measures
	The point ID entered is not available in the internal memory or it has invalid coordinates.	Re-enter point ID (Step 1.).

Next step

Press SET to proceed to the TOLERANCE INFO screen.

TOLERANCE INFO

	TOLERA	NCE INFO	
Surv	vey will b	e executed acc.	
to	the follo	wing settings:	
No. of	Sets:	2	
Sequen	nce :	BFFB	
dHz	:	0°00'36"	
dHD	:	0.010 m	
dH	:	0.010 m	ок
0K			To continue with Peg Survey.

Description of fields

Field	Description
	One set means to measure the backsight point (P1) twice and the foresight point (P2) twice, in both faces.

Field	Description		
	One Set	P1 P2 TXX.Menseg.002 P2	
	Two Sets	a) I Set b) II Set	
	the to	rescuence, and ser must complete the number of sets as preset in plerance settings. A maximum number of 20 sets is prted by the application.	
Sequence	Displays the measuring sequence.		
	BFFB	Backsight-Foresight-Foresight-Backsight.	
	BFBF	Backsight-Foresight-Backsight-Foresight.	
	BBFF	Backsight-Backsight-Foresight-Foresight.	
dHz	Tolerated resid	ual in horizontal direction.	
dHD	Tolerated residual in horizontal distance.		
dH	Tolerated resid	ual in height.	

Next step

Step	Description
1.	Press OK to proceed to the number of sets screen. The number of sets screen displays which set is about to be measured out of the total number of sets remaining. For example, Set 1 of total 3 means the measurement will be the first set of three.
2.	Press OK to proceed to the Measure Backsight Point screen. The Measure Backsight Point screen displays information about which backsight point the user has to measure.
3.	Press OK to proceed to the backsight point measurement screen.

2.3 Measuring Peg Survey

Access Press OK from the Measure Backsight Point screen. **Backsight Point** MEASURE Backsight Point To start angle and distance measure-PtID: ments and save the measured 100° 47' 59" Ηz ∇ values 74° 59' 16" Р SEARCH -1 236 hr To search for a different backsight HD m point. EXIT MEASURE SEARCH EXIT To exit the application and return to the **PEG SURVEY** settings screen. **Foresight Point** Foresight Point PtID: 3 DIST 190° 48' 00" Ηz To start distance and angle measure-74° 59' 16" Р ments without saving the measured -1.632 values. HD m GRADE To edit current grades. Refer to "4 MEASURE DIST GRADE EXIT Grades".

Measure points

step-by-step

Step Description 1. Enter the reflector height (**hr:**) for the backsight point, if required. 2. Aim at backsight point and press MEASURE. 3. Depending on the measurement sequence selected, enter a desired backsight or foresight point ID (PtID:). OK saves the point ID and proceeds to the measurement screen. Enter the reflector height (**hr:**) for the point, if required. 4 5. Aim at target point and press **MEASURE**. 6. Decide whether to measure an additional point: **NO** Repeat steps 2, and 5, until all sets are measured. YES Repeat steps 3. to 5. with a new point. (P A maximum of 7 additional points can be measured. 7. If the tolerances after a set are not met, the user has the option to continue with the measurements or reject the data. **REJECT** to reject the measurements and remeasure the set again. . **ACCEPT** to accept the result and continue with the next set.

Next step

After each set the TOLERANCES MET, or the Out of tolerance screen displays.

TOLERANCES MET

TOLERANCE INFO 1/2				
	Tolerances met !			
FS ID	:	3		
dHz	:	0°00' 25"		
Tol.Hz	:	0°00' 50"		
dHD BS	:	0.001 m		
dHD FS	:	0.003 m		
Tol.HD	:	0.006 m		
0K		EXI	Т	

ок

To proceed to the results screen.

EXIT

To exit the application and return to the **PEG SURVEY** settings screen.

Description of fields

Field	Description		
BS/FS ID	Point ID for backsight and foresight points.		
dHz	Iorizontal angle residual.		
Tol.Hz	Horizontal angle tolerance.		
dHD BS/FS	Horizontal distance residual for the backsight and foresight points.		
Tol.HD	Horizontal distance tolerance.		
dH BS/FS	Height residual for the backsight and foresight points.		
Tol.H	Height tolerance.		
Set No	Set number.		

Next step

Press **OK** to proceed to the results screen.

Peg Survey Results

Access

2.4

Press **OK** from the **TOLERANCES MET** screen.

TRAVERSE RESULT

	TRAVERSE	RESULT 1/2
FS ID	:	1
BS ID	:	3
mHz	:	56° 36' 25"
mHD BS	:	56.465 m
mHBS	:	0.786 m
mHD FS	:	46.632 m
mHFS	:	1.236 m
0К		EXIT

ок

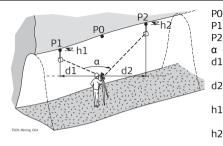
To save the data and exit the application.

EXIT

To exit the application and return to the **PEG SURVEY** settings screen.

Description of fields

Field	Description
BS/FS ID	Point ID for backsight and foresight points.
mHz	Average horizontal angle between backsight point and foresight point.
mHD BS/FS	Average horizontal distance to backsight and foresight points.
mH BS/FS	Average height to backsight and foresight points.
Sequence	Sequence of measurements.
No. of Sets	Number of sets.



PO Station

P1 Backsight point

- P2 Foresight point
 - mHz: Averaged horizontal angle
- d1 mHDBS: Average horizontal distance to the backsight point
 - mHDFS: Average horizontal

distance to the foresight point

- h1 mHBS: Average height of the backsight point
- h2 mHFS: Average height of the foresight point

Saving the data

The following results are stored in the internal memory.

Field	Description			
Result				
mHz	Average horizontal angle between backsight point and foresight point.			
mHD	Average horizontal distance to backsight and foresight points.			
mH	Average height to backsight and foresight points.			
Residual				
dHz	Horizontal angle residual.			
dHD	Horizontal distance residual.			

Field	Description			
dH	Height residual.			
Coordinates foresight point				
E	asting.			
N	Northing.			
Н	Height point.			
GrEl	Grade elevation.			

Next step Press OK to save the data and exit the application. The CONTINUE WITH... screen appears for access to the GRADES or OFFSET applications. Refer to "4.2 Starting Grades" and "5.2 Starting Offset".

3

Line Peg

Description

The application Line Peg is used to mark a new line peg. This application is similar to Peg Survey except there is only one set of measurements required.

For the Line Peg application, follow the procedure described in "2 Peg Survey".

4 Grades

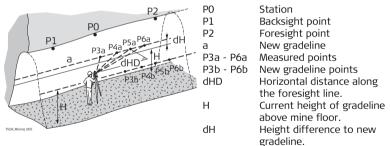
Overview

Description

4.1

The Grades application is used:

- to mark gradelines along the side walls of the mines or tunnels.
- to input the slope gradient and an offset concerning the grade point.
- to compute the stake out height difference.
- to map the positions of the grade points along the gradelines.



Known

- Coordinates and grade elevation of station
- Coordinates and grade elevation of backsight point
- Slope gradient, station to foresight point
- Height difference (dH) between current gradeline and new gradeline

Unknown

- Stake out height difference (dHgt) between measured point and gradeline point
- Horizontal distance (dHD) along the foresight line

Slope gradient

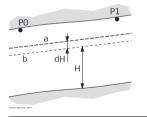


- a Gradeline
- h Height

Ы

Vertical distance

Height difference



- PO Station
- P1 Foresight point
- a New gradeline
- b Current gradeline
- H Current height of gradeline above mine floor
- dH Height difference between current gradeline and new gradeline

4.2	Starting Grades		
	The Grades application is started by either selecting it in the PROGRAMS menu or after measuring in the applications PEG SURVEY and LINE PEG . When started from the PROGRAMS menu, station data must be entered and a measurement made to backsight and foresight points first, before the Grade application can be used.		
Starting grades step-by-step	Step	Description	
step-by-step	1.	Select Prog from the MAIN MENU .	
	2.	 Select GRADES & OFFSET from the PROGRAMS menu, and complete the application pre-settings by: Selecting a job, and Confirming the set of tolerances. Refer to "1.2 Selecting Tolerance Profiles". 	
	3.	Select Start to proceed to the Input Station screen.	
	4.	Input station data and measure to the backsight and foresight points. Refer to "2 Peg Survey" for details on this process.	
	5.	Accept the tolerances from the measurements.	
	6.	In the CONTINUE WITH screen, press GRADES to start the Grade application.	

Grades

GRADES

Enter the slope gradient as a proportion, for example 1:150, and the height difference.

If the slope gradient from the station to the foresight point is the same as the slope gradient from the backsight point to the station then no gradient needs to be entered.

GR	ADES	
Grade (1:x): Grade (%): Grade (Ang): Direction : Height :	1: 4.123 24.25 % 13°38'00" Down (-)() 0.500 m	SET To save the current values. CHAIN To enter a chain length instead of a gradient. EXIT To exit the application and return to
SET	CHAIN EXIT	the CONTINUE WITH screen.

Next Step

Press $\ensuremath{\mathsf{SET}}$ to set the entered values and proceed to the $\ensuremath{\mathsf{GRADELINE}}$ $\ensuremath{\mathsf{MARKING}}$ screen.

4.3 Gradeline Marking

Press **SET** from the **GRADES** screen.

GRADELINE MARKING

Access

GRADELINE MARKING 60 PtID: FP10 0.552 m dHqt∶ dHD : 3.123 m Р Ηz 126° 56' 45" HD 10.253 m Π MEASURE DIST PREV EXIT

MEASURE

To start angle and distance measurements and save the measured values.

DIST

To start distance and angle measurements without saving the measured values.

PREV

To return to the previous screen.

EXIT

To exit the application and return to the **GRADES** screen.

Description of fields

Field	Description
PtID	Point ID of the measured point.
dHgt	Difference in height between the measured point and the grade point.

Field	Description		
		If the sign is negative the stake out point is above the meas- ured point. If the sign is positive the stake out point is below the measured point.	
dHD	Difference in horizontal distance between the measured point and the grade point.		
		If the sign is negative the stake out point is further away than the measured point. If the sign is positive the stake out point is closer than the measured point.	
Hz	Current horizontal angle.		
HD	Measured horizontal distance.		

Gradeline marking step-by-step

Step	Description
1.	Enter a desired point ID (PtID:).
2.	Aim at the target point and press MEASURE . The height difference (dHgt:) and horizontal distance difference (dHD:) will display.
3.	Turn the telescope until the height difference (dHgt:) is zero, then repeat the measurement.

Next step

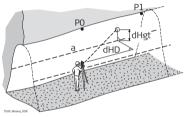
Press **MEASURE** to measure and record data for the current point and proceed to measure another point.

Grade Results

Description

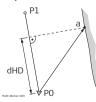
The Grades application computes the height difference (dHgt) between the measured point and the stake out point, and the difference in horizontal distance (dHD) along the foresight line.

Profile view



P0	Station
P1	Foresight point
а	Gradeline
dHgt	Difference in height
dHD	Difference in horizontal
	distance

Top view



- P0 Station
- P1 Foresight point
- a New gradeline point
- dHD Difference in horizontal distance

Saving the data

The following results are stored in the internal memory.

Field	Description			
Measurement dat	ta			
PtID	Point ID.			
Hz	Horizontal angle.			
V	Vertical angle.			
HD	Horizontal distance.			
SD	Slope distance.			
dH	leight difference.			
Coordinates of n	ew gradeline point			
E	Easting.			
N	Northing.			
Н	Height.			
Grades Result				
daH	Stake out height difference.			
daHD	Horizontal distance along the foresight line.			
Grd	Slope gradient.			
GE	Grade elevation.			

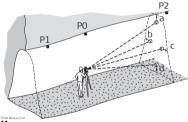
5 Offset

5.1 Overview

Description

The Offset application is used:

- to record sections of the tunnels for volume computation and mapping.
- to input an offset value, left, right, up or down.
- to compute, after measurement, the actual coordinates of the tunnel walls.



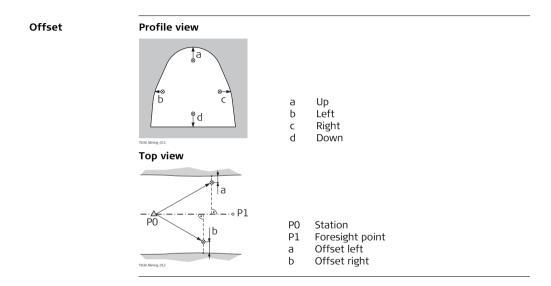
- PO Station
- P1 Backsight point
- P2 Foresight point
- a Up
- b Left
- c Right
- d Down

Known

- Coordinates of station
- Coordinates of backsight point
- Offset value

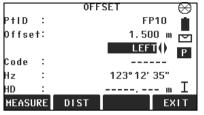
Unknown

Point coordinates of the tunnel walls



Offset		FlexLine, 34			
5.2	Starting Offset				
Access	The Offset application is started by either selecting it in the PROGRAMS menu or after measuring in the applications PEG SURVEY and LINE PEG . When started from the PROGRAMS menu, station data must be entered and a measurement made to backsight and foresight points first, before the Offset application can be used.				
Starting offset	Step	Description			
step-by-step	1.	Select Prog from the MAIN MENU .			
	2.	 Select GRADES & OFFSET from the PROGRAMS menu, and complete the application pre-settings by: Selecting a job, and Confirming the set of tolerances. Refer to "1.2 Selecting Tolerance Profiles". 			
	3.	Select Start to proceed to the Input Station screen.			
	4.	Input station data and measure to the backsight and foresight points. Refer to "2 Peg Survey" for details on this process.			
	5.	Accept the tolerances from the measurements.			
	6.	In the CONTINUE WITH screen, press OFFSET to start the Offset application.			





MEASURE

To start angle and distance measurements and save the measured values.

DIST

To start distance and angle measurements without saving the measured values.

EXIT

To exit the application and return to the **CONTINUE WITH** screen.

Offset step-bystep

Step	Description
1.	Enter a desired point ID (PtID:) and the offset value.
2.	Select the offset definition, Left, Right, Up or Down.
3.	Aim at the target point and press MEASURE . The measurement is triggered and stored.
	After storing, the application returns to the OFFSET screen.
4.	To measure a new point, repeat steps 1. to 3.

Next step

Press **MEASURE** to measure and record data for the current point and proceed to measure another point.

5.3 Offset Results

Ē

The measurement data is already corrected according to the offset values.

Saving the data

The following results are stored in the internal memory.

Field	Description		
Measureme	Measurement data		
PtID	Point ID.		
Hz	Horizontal angle.		
V	Vertical angle.		
HD	Horizontal distance.		
SD	Slope distance.		
Offset info	rmation		
Offset	Offset value.		
OffsetDir	Offset direction (left, up, right, down).		
Coordinates	s of new offset point		
E	Easting.		
N	Northing.		
Н	Height.		

6	Mining Editor Overview			
6.1				
Description	The Mining Editor is a Windows-based program used for the data exchange between the instrument and a computer.			
Installation on the computer	The installation program for the Mining Editor can be found on the CD-ROM supplied. Please note that the Mining Editor can only be installed under the operating systems MS Windows 95, 98, ME, NT4.0, WINDOWS2000, or WINDOWSXP. For the installation, select "setup.exe" in the directory "MiningEditor\Disk1" on the CD-ROM and follow the onscreen instructions to complete the installation.			
Program content	 The Mining Editor can be used for the following purposes: Creating fixpoint files Creating and editing of fixpoint files such as coordinates. Defining and uploading tolerances Defining, editing (password protected), and uploading tolerances. Data import and export Importing and exporting fixpoint files (ASCII format). Data transfer between computer and instrument Uploading of fixpoint files and tolerances, downloading of fixpoint files and measurement data, and conversion of measurement data to various formats for peg calculation and archiving. 			

6.2 Functionality

Creating fixpoint files step-by-step

In the fixpoint entry module, the Mining Editor allows users to create, view, modify and save coordinate lists.

Step	Description					
1.	Open a new fil	e: File -> N	ew.			
2.	and a grade elevation.		eference poir			
	Point ID	Easting	Northing	Elevation	Backsight Point	Grade Elevation
	1 P101	77.765	55.987	90.265	P100	88.265
	2 P102 3	88.365	60.325	91.354	P101	90.365
3.	Save the create	ed coordina	te list: File	-> Save As	5.	

Define tolerances step-by-step

For defining tolerances ensure that the unit setting on the instrument, select **Settings** -> **General**, is identical to the units set in the Mining Editor, select **Options** -> **Settings**.

Step	Description
1.	Open tolerances: Options -> Tolerances -> Edit .
2.	Enter the password.

Step	Description
	To create a new password: Options -> Password .
3.	Select a measuring sequence: BFFB, BFBF or BBFF.
	\bigcirc B = Backsight point. F= Foresight point.
4.	Enter the number of sets.
	Tertiary.
	Cancel Apply

Step	Description
6.	Enter the values for: • Horizontal Angle Limit: • Horizontal Distance Limit: • Height Limit:
7.	Press OK to save the tolerances.
8.	Refer to "Uploading step-by-step" to upload tolerances to the instrument.

Uploading step-by- step	Step	Description			
step	1.	Connect the instrument via the serial interface RS232 to the computer. The instrument communication settings must be set to Port: RS232 and Baudrate: 19200 . To enable a higher data transfer speed at 19200 bauds, the baudrate must be entered manually in the Com-Port settings.			
	2.	In Mining Editor, open a fixpoint file: File -> Open.			
	3.	Choose Upload: Data -> Upload.			
	4.	Select a job folder on the instrument to save the data into.			
		If the selected job already has data, all existing data will be over- written by the new file being uploaded.			

Step	Description
5.	Enter a jobname, operator and comments. Operator and comments are optional.
6.	Select a tolerance type and select OK.
7.	The file uploading will begin and a status bar will indicate the progress.

Process imported fixpoint files stepby-step

Step Description 1. Open an ASCII formatted file: File -> Open. Open File -? × Look in: 🗀 ASCII - 🗢 🗈 💣 💷 -Name 🔺 Size Type ▶ 100_T.ASC 7 KB ASC File 100_T.GSI 10 KB GSI File 100 T.IDX 11 KB IDX File 200 T.ASC 3 KB ASC File 300 T.ASC 0 KB ASC File 3400_SM.ASC 0 KB ASC File File name: Files of type: All Files (".") Cancel -Template: <none> •

The Mining Editor allows import of fixpoint files in ASCII format.

Step	Description
2.	Search and select the ASCII-File.
3.	Open the selected file.
4.	Follow the wizard onscreen instructions to convert the ASCII file into the correct format.
5.	Save the created file: File -> Save as.

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- when it has to be **right**

